



REUSE WASTE MATERIAL IN ROAD FOR MAKING OF RIGID PAVEMENT

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ABSTRACT

The project presents the actual stage of analysis and laboratory studies, undertaken in the frame of Post graduation program “Develop and Support Multidisciplinary Programs in Primordial technical Areas of National Strategy of the Research–Development–Innovation” aiming to produce to produce recycled aggregates with physical-mechanical characteristics suitable for use in rigid pavement construction. Recycled aggregates under investigation are obtained by crushing of cement concrete from the demolition of buildings in municipality. The main objective of the research is to achieve a higher economic value of the cement concrete resulted from demolitions by recycling and use in the construction of conventional cement concrete pavements(PCC – plain cement concrete) and roller compacted concrete pavements (RCC).An important benefit resulting by using recycled aggregates in pavement engineering is the reduction of the impact construction works on the environment by both limiting the exploitation of natural aggregates and the use of landfill construction and demolition wastes. Finally, a technical evaluation of the investigated recycled aggregates quality, in accordance with existing standards and norms, will be considered.

Keywords: *Recycled aggregate ,Mix Design, Various tests*

INTRODUCTION

This project concluded with the result which include cost objective on the basic of recycled material .in this project thesis first chapter including present introduction of research shows general, objectives, and scope of work research work. It describe effectiveness of recycled material helps in mode of transportation.

In developing countries like India nearly 12 million tons of Construction and Demolition wastes are produced per annum. The use of recycled C&D material would greatly reduce the demand for landfill sites and for virgin resource materials by re-using what would be normally regarded as a waste material. In many countries, particularly as populations in urban areas continue to grow, the natural resources are exploited at rapid rate in view of escalating construction activities. The use of quarry materials is furthermore unsustainable from an environmental perspective manner.

The most ambitious recycling construction target is, using waste aggregates, to create a new product with similar properties to the original. This is to make new concrete with old concrete, for this purpose it is needed recycled aggregates with high quality. The demolition of concrete structures, after having completed their useful life or having suffered collapse, could be an excellent source of recycled aggregate, provided that there is a quality control in the recycling process. In recent years certain countries have considered the reutilization of

construction and demolition waste as a new construction material as being one of the main objectives with respect to sustainable construction activities.

OBJECTIVES

The objectives are as follows:

1. To optimize the cost of transportation facilities.
2. To reduce the natural resources consumption
3. To reduce the natural resources consumption

REVIEW OF LITERATURE

MARIUS-TEODOR MUSCALU and RADU ANDREI (2011), says that The experimental study shows that with minimum effort, appropriate aggregates can be obtained by cement concrete recycling which may compensate the consumption of needed natural crushed aggregates in pavement engineering. The performed laboratory tests have proved that recycled aggregates had similar performance characteristics with crushed gravel as chippings used in rigid pavement construction

Appiah, J.K., Berko-Boateng, V.N. and Tagbor, T.A., 2017. give the choice of material for a particular project can depend on many factors including construction ability, availability, cost, and expected performance. Modification is achieved by two main procedures; Dry process involves direct incorporation of concrete waste plastic, which is blended with aggregate before adding in bitumen, to prepare a plastic modified bituminous concrete mix and the Wet process which involves simultaneous blending of bitumen and waste plastic.

Ashish DK., 2018. Use of waste & byproducts as aggregates has greater potential because 75% of concrete is composed of aggregates. The physical and chemical properties of marble dust are suitable for its proposed use. None of the mineral constituents in waste is in undesirable concentration. Test results show that these industrial wastes are capable of improving hardened concrete performance.

Sura Jagadeesh J. Venkateswara Rao., In essence use of recycled aggregate in concrete results in some negative influence on the mechanical properties however by considering the whole structural member it can be still used for producing structural concrete. The performance of the concrete produced from recycled aggregates is within the standard specifications, hence reuse of recycled aggregates in rigid pavements as well as other structural works is highly recommended. Reuse of recycled aggregate addresses the dual goals of disposal problems associated with demolition waste and sustainability of construction material

METHODOLOGY

The reuse waste material in road in terms of collecting waste material in road firstly collected from site. Then the recycling procedure recycling procedure out on it. The various tests are to be carried out on aggregate, carried out mix design for it and finally cross checking the results with permissible limits, so that it confirms that whether the recycled material should be used for making of Rigid Pavement

1) .Figure 3.1 Flow Diagram of Project



Fig. 3.2 – Demolition process and crushing of demolished material

PRESENTATION OF COMPRESSION / IMPACT CEMENT CONCRETE

RECYCLING EQUIPMENT

This equipment used in recycling for cement concrete, so that the waste material as a waste concrete should recycled with the helps of cement concrete recycling equipment. The main material included in CDW is the cement concrete from which, by application of appropriate recycling technologies, recycled aggregates result ,they can successfully substitute crushed/quarry natural aggregates to the construction of rigid pavements

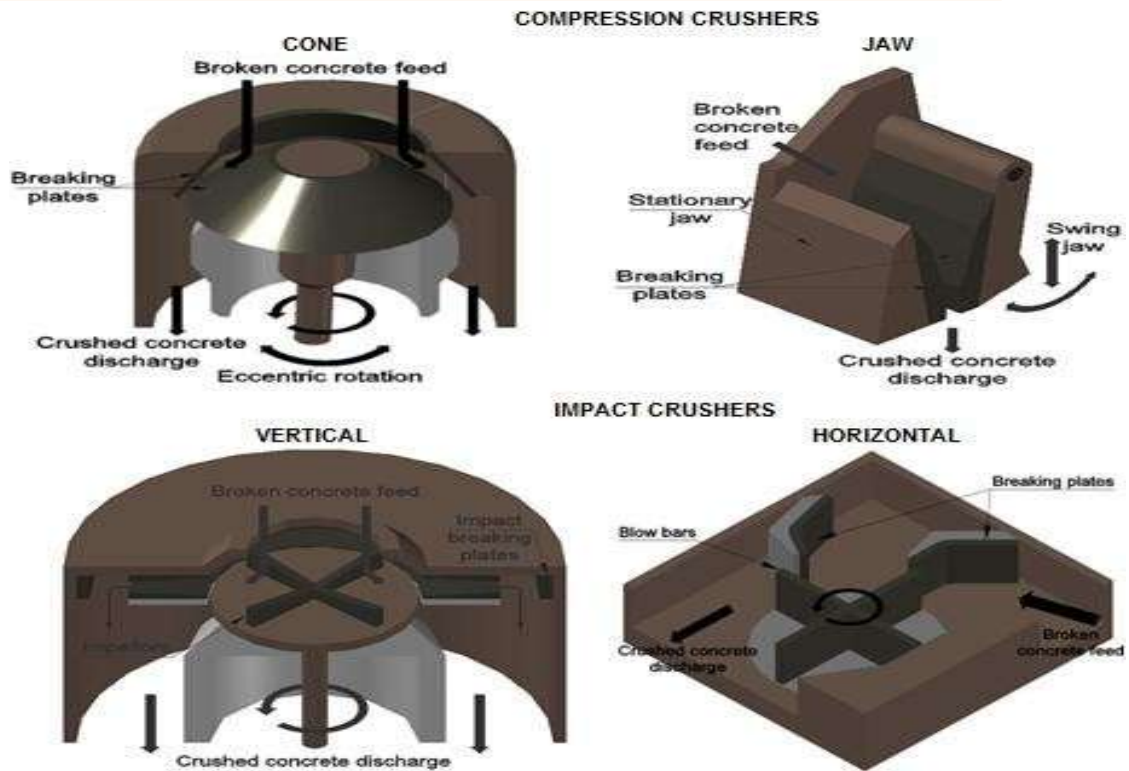


Fig. 3.3 – Presentation of compression/impact cement concrete recycling equipment.

USED OF JAW JAW CRUSHER AND RESULTING RECYCLED AGGREGATE

Recycled aggregates studied in this research are direct labor produced by crushing of 75...300 mm broken cement concrete from demolition wastes using a jaw breaker . The resulting recycled aggregates sorted by 0...4 mm, 4...8 mm, 8...16 mm and 16...25 mm particle size classes

Fig. 3.2 – Demolition process and crushing of demolished material.

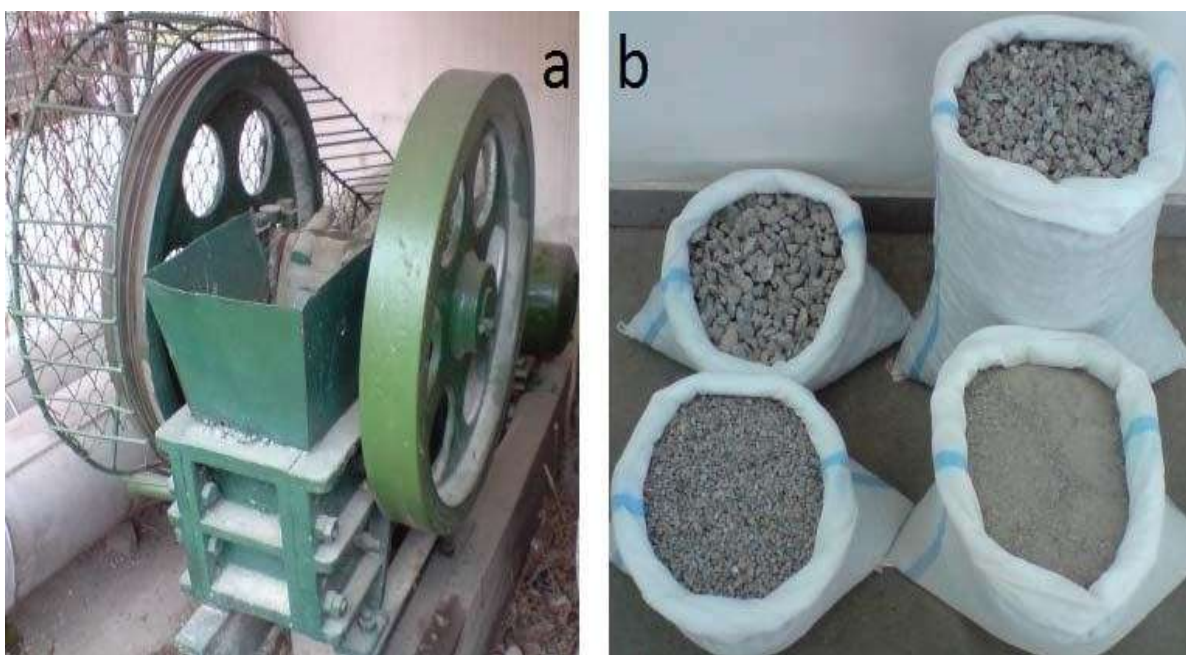


Fig. 3.4– Used jaw crusher and resulting recycled aggregates

Grading Curve of Recycled Aggregate

The Grading Curve Distribution of Obtained Recycled Aggregate

Table 3.1 Grading Curve Distribution of Obtained Recycled Aggregate

Sieve size mm	0.20	0.63	1	2	4	8	16	25	32
Passing %	2.59	6.34	8.54	13.63	22.88	43.37	87.84	98.29	100.00

To study the possibility of using recycled aggregate in rigid pavement construction emerged the need for a comparative analysis between their physical-mechanical characteristics and the performance characteristics imposed by standards and norms for natural crushed aggregates. In Table 3 the results of the undertaken laboratory tests are presented.

LABORATORY TEST

TESTS TO BE PERFORMED

4.1 Tests on aggregate for DLC Pavement

4.1.1. Sampling aggregate

4.1.2. Individual gradation

4.1.3. Water Absorption & specific gravity

4.1.4 Aggregate impact value(AIV)

4.1.5. Flakiness & Elongation Index:

4.1.6. Strength of cube:

- As per IS 516
- Minimum 10 MPa in 7 days

4.1.7 The slump of DLC : It should be 25±15mm as per morth specification.

4.2 Tests on aggregate for PQC Pavement

4.3 4.2.1. sampling aggregate

2) 4.2.2. Individual gradation

4.2.3 water absorption & specific gravity

4.2.4 Aggregate impact value(AIV)

4.2.5 Flakiness & Elongation Index: As per IS 2386 (part-1) Maximum(FI+EI):-45%

4.2.6 Slump test: it should be 25±15mm as per morth specification.

Strength of cube :As per IS 416-19 are presented.

MIX DESIGN

Summary of PQC Mix Design of recycling Aggregate

Summary of Pavement Quality Concrete - Mix Design M40													
Coarse aggregate	dudhaham												
Fine aggregate	(wardha River another Source)				Aggregate Size	40 mm	20 mm	10 mm	River sand				
Cement	Ultratech OPC 43 grade				Water Absorption	0.59	0.72	0.97	1.140				
Admixture	BASF Rheobuild-522 ND												
Water	Supply water												
Grade of concrete	Proportion			Fine aggregate (FA)	Cement content (kg/M ³)	Water (Kg)	MD	Water/cement ratio	Coarse aggregate (kg/M ³)			Fine Aggregate (kg/M ³)	Compressive strength (Mpa)= 49.870 Flexural strength (mpa)= 5.23 In 28 days
	Coarse aggregate (CA)								40 M M	20 M M	10 M M		
Dlc	62%			36%	380	140.6	1.994 gm/cc	0.37%	392	389	465	695	
	40m m=20%	20m m=20%	10m m=24%										

Table 5.4 summary of Pavement Quality Concrete Mix Design after using recycling Aggregate

RESULTS AND DISCUSSION

The result show the the aggregate loose its property up to 13%.Concrete compressive and flexural strength reduced up to 16 to 17%.So with increasing admixture dose the recycle material should be used. So this material can be use for rigid pavement.

Also adequate economical value recovery of the cement concrete will be achieved by producing recycled aggregates which can be used in higher value construction works. The experimental study shows that with minimum effort, appropriate aggregates can be obtained by cement concrete recycling which may compensate the consumption of needed natural crushed aggregates in pavement engineering.

CONCLUSION

The cement concrete recycling from CDW leads to improvement of environmental pollution parameters by preserving natural resources and generating free space in landfills. Also adequate economical value recovery of the cement concrete will be achieved by producing recycled aggregates which can be used in higher value construction works.

The experimental study shows that with minimum effort, appropriate aggregates can be obtained by cement concrete recycling which may compensate the consumption of needed natural crushed aggregates in pavement engineering.

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