

**BELT TENSION ANALYSIS AND KINEMATIC CALCULATION****Tukhtaboev Mokhirjon Rakhimjonovich**

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**ANNOTATION**

When we analyze these graphs, the number of transmissions is greater than the largest, The number of transmissions reaches the smallest value. So, from the graph it turns out that with the growth of the eccentricity of the tensile roller, the change in the number of transmissions of the stretch occurs as the interval increases in one straight line. This article covers the solution of the problem.

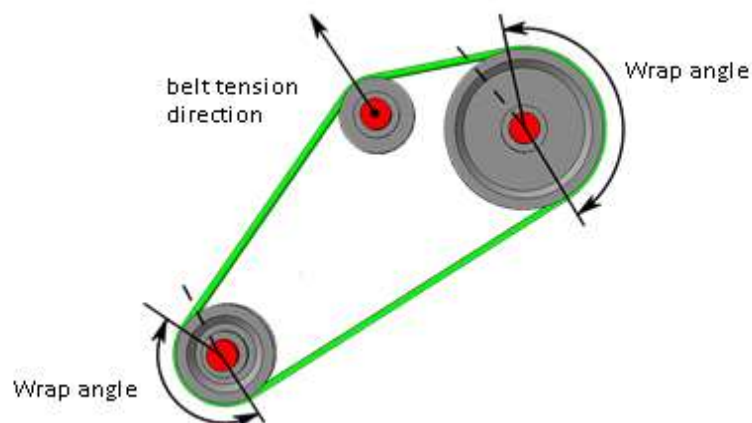
**Keywords:** *tension roller, consistency, eccentricitet, sinusoidal, angle speed, lead pulley, graphs, dressing the number of passes, distance between arrows.*

**INTRODUCTION**

It is known that cotton consists of an elongated belt drive, which drives the working bodies of the cleaning machine from small impurities. Studies have shown that if a variable angle of inclination of a drum with a pile is quickly processed, then the efficiency of cleaning cotton from small impurities increases. It is noteworthy that we have achieved this by laying the eccentricity of the stretching roller on the design of the working bodies of the strip extension for quick movement of the working bodies of the cotton gin machine from small impurities to a variable angle. The kinematic diagram of this transmission is presented, which consists of the following working parts.

The key element in this system is the idler pulley. It is also called an idle pulley. Idler rollers are of two types, direct and reverse. The figure below shows an example of a straight idler pulley.

This type of roller is installed inside the belt. It reduces the angle of the pulley wrap. Because of this, it must be positioned close to a large pulley.



(Fig. 1)

The profile of the working surface of the pulley must match the profile of the belt (Fig. 1).

The reverse idler roller works from the back of the belt. It increases the wrap angle on the pulleys. Typically, this roller arrangement is used for drives with a large gear ratio and small center distance. It is located on the driven branch of the belt, near the small pulley. The working surface of such a roller is flat (like a regular cylinder).

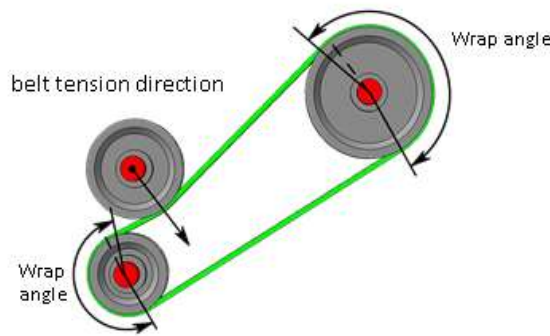


Fig. 2.

For each type of drive belt, there are standards that determine the minimum diameter of the idler pulley. Moreover, the dimensions of the forward and reverse rollers for the same type of belt will be different (Fig. 2.). The type of the projected belt drive is provided for by the terms of reference. Select the belt section according to the nomogram (Fig. 3) depending on the power transmitted by the drive pulley,  $P_1 = P/nom$ , kW (where  $P/nom$  is the rated power of the engine) and its speed  $n_1 = n/nom$ , rpm (where  $n/nom$  is the rated frequency rotation of the motor shaft)

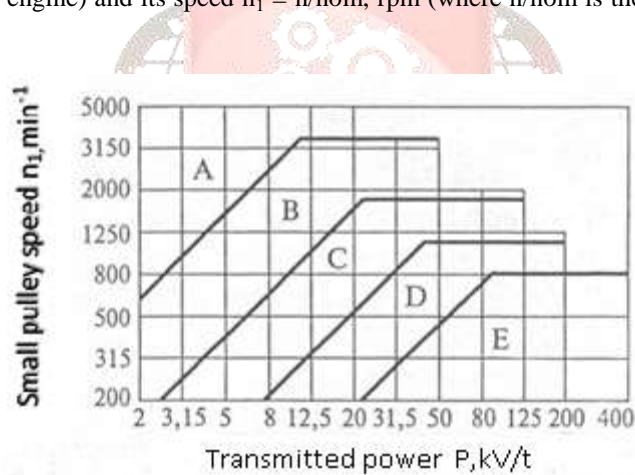


Fig. 3. Graph for selecting a section of a V-belt with a normal section.

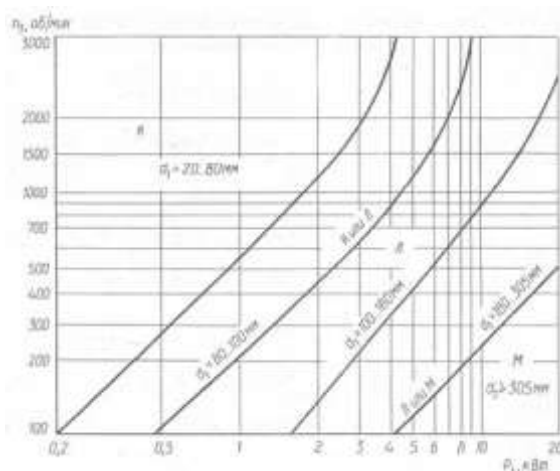


Fig. 4. Graph for selection of poly V-belt section.

It can be seen that the drive pulley transmits a variable angular velocity motion to the essence of the pulley to the drive pulley. We use well-known theorems and laws to find the laws of motion of working bodies and transmission bodies.

As you know, the number of passes with the tape is equal to  $u_{12} = \frac{\omega_1}{\omega_2} = \frac{r_2}{r_1}(1)$

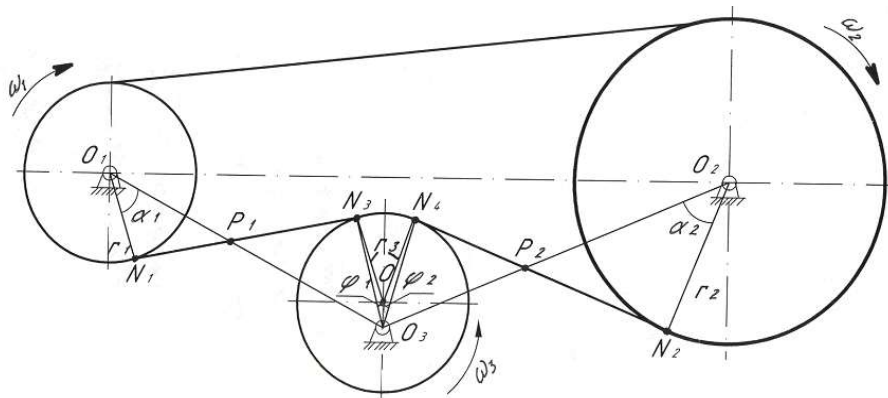


Figure 5. Kinematic diagram of the transmission.

1-drive pulley, 2-driven pulley, 3-belt clad in pulleys, 4-roller eccentric stet tensioner.

(1) we write the number of cited transmissions using the equality

$$u_{12} = \frac{\omega_1}{\omega_2} = \frac{u_{13}}{u_{23}} \quad (2)$$

the ratio of the eccentricity of the tension roller transmission with the drive pulley can be written as follows,

$$u_{13} = \frac{\omega_1}{\omega_3} \quad (3)$$

the ratio of the eccentricity of the passes of the tensile roller with the driving pulley can be written as follows,

$$u_{23} = \frac{\omega_2}{\omega_3} \quad (3)$$

Where,  $\omega_1$  is the angular velocity of the driving pulley,

$\omega_2$ - angular speed of the driven pulley,

$\omega_3$ -angular speed of the idler roller

$u_{13}$ -gear ratio of the drive pulley and idler pulley

$u_{23}$ -gear ratio of the driven pulley and the transmission of the idler roller

From the presented kinematic diagrams, we write down the laws of rotational motion of the working parts of the strip extension,

$$\frac{\omega_1}{\omega_2} = \frac{O_3P_1}{O_1P_1} \quad \text{и} \quad \frac{\omega_2}{\omega_3} = \frac{O_3P_2}{O_2P_2} \quad (4)$$

$$\text{where, } O_1P_1 = \frac{r_1}{\cos \alpha_1}; \text{ and } O_3P_1 = A_1 - O_1P_1(5)$$

$$O_2P_2 = \frac{r_2}{\cos \alpha_2}; \quad \text{и} \quad O_3P_2 = A_2 - O_2P_2(6)$$

Here,  $r_1$  is the radius of the drive pulley;

$r_2$ - radius of the driven pulley;

$A_1$  is the distance between the arrows of the drive pulley and the tension roller;

$A_2$  is the distance between the drive pulley and the arrows of the tension roller;

$\alpha_1$  is the angle between  $r_1$  and  $A_1$ ;

$\alpha_2$  is the angle between  $r_2$  and  $A_2$ .

If the eccentricity of the idler pulley is  $e = 0$

$$r_1 + r_3 = A_1 \cdot \cos \alpha_1 \quad \text{и} \quad r_2 + r_3 = A_2 \cdot \cos \alpha_2 \quad (7)$$

It is known from the kinematic diagrams that since the eccentricity of the stretching roller is equal to  $e \neq 0$ , then we define the poles of the stretching roller  $r_3^I$  and  $r_3^{II}$ ..I and r II. from this value of the radii of the tensile roller poles  $r_3^I$  and  $r_3^{II}$  II can be written as follows,

$$r_3^I = e \cdot \cos \varphi_1 + \sqrt{r_3^2 - e^2 \cdot \sin^2 \varphi_1} \quad (8)$$

$$r_3^{II} = e \cdot \cos \varphi_2 + \sqrt{r_3^2 - e^2 \cdot \sin^2 \varphi_2} \quad (9)$$

here  $r_3$  is the real radius of the idler roller;

$e$  - eccentricity;

$\varphi_1$ -angle between and  $r_3^I$ ;

$\varphi_2$ -angle between  $e$  and  $r_3^{II}$

Now, based on the above, we write

$$A_1 \cdot \cos \alpha_1 = r_1 + e \cdot \cos \varphi_1 + \sqrt{r_3^2 - e^2 \cdot \sin^2 \varphi_1} \quad (10)$$

$$A_2 \cdot \cos \alpha_2 = r_2 + e \cdot \cos \varphi_2 + \sqrt{r_3^2 - e^2 \cdot \sin^2 \varphi_2} \quad (11)$$

In equations (10) and (11) the angle between  $r_1$  and  $A_1$  is  $\alpha_1$ , and the angle between  $r_2$  and  $A_2$  is  $\alpha_2$

$$\cos \alpha_1 = \frac{e \cdot \cos \varphi_1 + \sqrt{r_3^2 - e^2 \cdot \sin^2 \varphi_1} + r_1}{A_1} \quad (12)$$

$$\cos \alpha_2 = \frac{e \cdot \cos \varphi_2 + \sqrt{r_3^2 - e^2 \cdot \sin^2 \varphi_2} + r_2}{A_2} \quad (13)$$

If we put the values (10), (11) of the equalities  $A_1 \cdot \cos \alpha_1$  and  $A_2 \cdot \cos \alpha_2$  in (5) and (6) of the equation, we will have the following expression

$$\frac{\omega_1}{\omega_3} = \frac{e \cdot \cos \varphi_1 + \sqrt{r_3^2 - e^2 \cdot \sin^2 \varphi_1} + r_1}{r_1} \quad (14)$$

$$\frac{\omega_2}{\omega_3} = \frac{e \cdot \cos \varphi_2 + \sqrt{r_3^2 - e^2 \cdot \sin^2 \varphi_2} + r_2}{r_2} \quad (15)$$

In order to find the number of gears of this belt transmission, characterized by a variable angle of speed, we set

(2) equality (14), (15) equality  $\frac{\omega_1}{\omega_2}$  and  $\frac{\omega_2}{\omega_3}$

$$\bar{u}_{12} = \frac{r_2}{r_1} \cdot \frac{e \cdot \cos \varphi_1 + \sqrt{r_3^2 - e^2 \cdot \sin^2 \varphi_1} + r_1}{e \cdot \cos \varphi_2 + \sqrt{r_3^2 - e^2 \cdot \sin^2 \varphi_2} + r_2} \quad (16)$$

In this case, the angular velocity of the leaderboard can be written as follows

$$\bar{\omega}_2 = \frac{\omega_1 \cdot r_1}{r_2} \cdot \frac{e \cdot \cos \varphi_2 + \sqrt{r_3^2 - e^2 \cdot \sin^2 \varphi_2} + r_2}{e \cdot \cos \varphi_1 + \sqrt{r_3^2 - e^2 \cdot \sin^2 \varphi_1} + r_1} \quad (17)$$

If this variable angle can be deduced from the number of gears of a variable speed transmission, then we get the following equation:

$$\begin{aligned}
 \frac{-1}{u_2} = & \frac{(-r_2 \cdot e \cdot \sin \varphi_1 - \frac{r_2 \cdot e^2 \cdot \sin \varphi_1 \cdot \cos \varphi_1}{\sqrt{r_3^2 - e^2 \cdot \sin^2 \varphi_1}}) \cdot (r_1 \cdot e \cdot \cos \varphi_2 + r_1 \cdot \sqrt{r_3^2 - e^2 \cdot \sin^2 \varphi_2}) +}{(r_1 \cdot e \cdot \cos \varphi_2 + r_1 \cdot \sqrt{r_3^2 - e^2 \cdot \sin^2 \varphi_2})^2} \\
 & + \frac{(r_1 \cdot e \cdot \sin \varphi_2 + \frac{r_1 \cdot e^2 \cdot \sin \varphi_2 \cdot \cos \varphi_2}{\sqrt{r_3^2 - e^2 \cdot \sin^2 \varphi_2}}) \cdot (-r_2 \cdot e \cdot \cos \varphi_1 + r_2 \cdot \sqrt{r_3^2 - e^2 \cdot \sin^2 \varphi_1})}{(r_1 \cdot e \cdot \cos \varphi_2 + r_1 \cdot \sqrt{r_3^2 - e^2 \cdot \sin^2 \varphi_2})^2}
 \end{aligned} \tag{18}$$

Angular acceleration is the product of angular velocity

$$\begin{aligned}
 \varepsilon = \frac{d\omega}{dt} = & \frac{\left(-r_1 \cdot \omega_1 \cdot e \cdot \sin \varphi_2 - \frac{r_1 \cdot \omega_1 \cdot e^2 \cdot \sin \varphi_2 \cdot \cos \varphi_2}{\sqrt{r_3^2 - e^2 \cdot \sin^2 \varphi_2}}\right) \cdot (r_2 \cdot e \cdot \cos \varphi_1 + r_2 \cdot \sqrt{r_3^2 - e^2 \cdot \sin^2 \varphi_1}) -}{(r_2 \cdot e \cdot \cos \varphi_1 + r_2 \cdot \sqrt{r_3^2 - e^2 \cdot \sin^2 \varphi_1})^2} \\
 & - \frac{(-r_2 \cdot e \cdot \sin \varphi_1 - \frac{r_2 \cdot e^2 \cdot \sin \varphi_1 \cdot \cos \varphi_1}{\sqrt{r_3^2 - e^2 \cdot \sin^2 \varphi_1}}) \cdot (r_1 \cdot \omega_1 \cdot e \cdot \cos \varphi_2 + r_1 \cdot \sqrt{r_3^2 - e^2 \cdot \sin^2 \varphi_2})}{(r_2 \cdot e \cdot \cos \varphi_1 + r_2 \cdot \sqrt{r_3^2 - e^2 \cdot \sin^2 \varphi_1})^2}
 \end{aligned} \tag{19}$$

The origin of (16), (17), (18) and (19) by placing numerical values instead of parameters in the expressions of the computer in the Excel program, we obtained graphs of changes in the number of gears, angular speed, changes in the number of gears and angular accelerations of the transfer.

The limited number of standard sizes of standard V-belts made it possible to determine the permissible load for each standard size of the belt, and the transmission calculation was reduced to the selection of the type and number of belts according to tables or graphs (see Appendix 2 to GOST 1284-68).

The type and number of belts are selected and calculated using the formula (5.28) and the graphs in Fig.

$$N = N_0 \cdot K_\alpha \cdot K_{Hz} \tag{5.26}$$

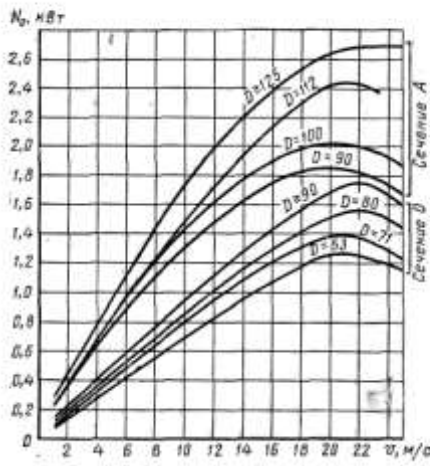


Fig. 6

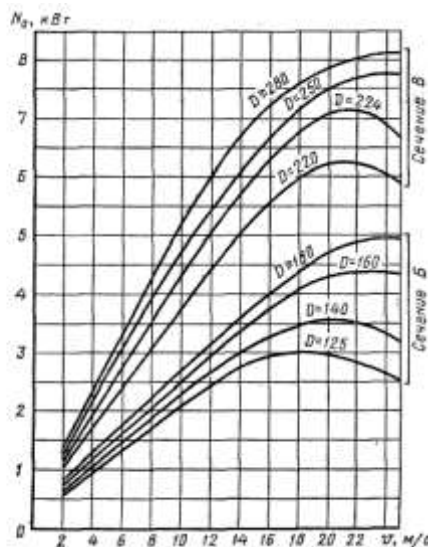


Fig. 7

Where,  $N$  - transmission power;  $N_0$  - power transmitted by one belt in a typical transmission ( $\alpha= 1800$ , uniform load) - according to the graphs in Fig.5.19, 5.20;  $K\alpha$ - coefficient of the angle of wrap;  $K_n$  - load mode factor;  $Z$ - is the number of belts.

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